



Lamp Mounting

1/4" Ø nut, bolt and washer have been supplied with this product. Do not mount the lamp where damage is likely to be sustained due to tie-downs and other securing devices.

Lamp should be mounted on a flat surface. Drill one mounting hole between 6.5mm and 8mm in diameter. A small 5mm location hole is also recommended to assist in mounting the lamp accurately and to stop the lamp from rotating during or after installation. This can be done using the location pin supplied.

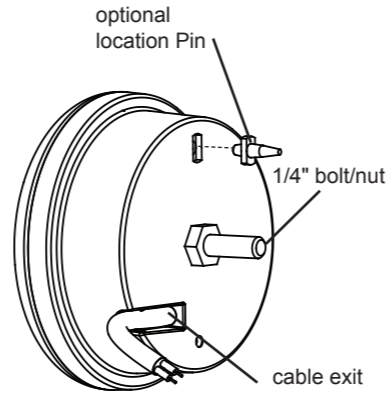
If passing the cable through a hole, ensure there are no sharp edges to cut or chafe the cable.

Drill a cable exit hole 6mm diameter in the position as shown on diagram below.

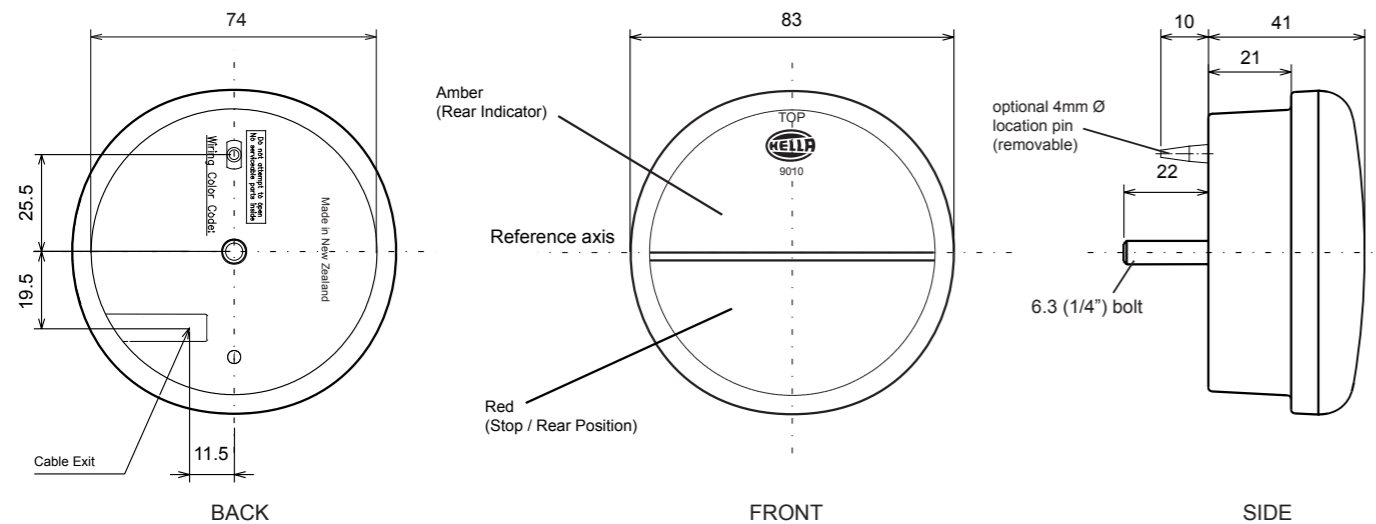
Ensure the lens engraving "TOP" is located correctly.

Connect lamp wiring as per chart below.

Try to keep the cable as long as possible, preferably join the cable inside a sealed cable junction box.



General Dimensions (mm)



Wiring Colour Coding

This lamp is Dualvolt capable, allowing full light output on both 12 and 24 volt vehicles. LED modules are polarity conscious. Reverse polarity will not damage this product but will inhibit its function.

HELLA recommends wire connections be soldered, and heat shrink tubing applied to seal the joint.

Colour	Connect to	Power Consumption
White	Negative (-)	-
Red	Stop (+)	3 watts
Brown	Rear Position (+)	1 watt
Blue	Rear Direction Indicator (+)	3 watts

NB: Lamp must be protected by a fuse rated at 5 amperes maximum.

Important Notes for Installer and Vehicle Owner



Introduction

LED signal and marker lamps offer many advantages over conventional bulb lamps. Significantly reduced power consumption, ultra long life and high tolerance to shock and vibration make the LED lamps the ideal choice for the commercial transport industry, where the cost of ownership versus the initial purchase price of the product is well understood.

Compatibility to existing electrical systems

It is important for the installer to ascertain the compatibility of the low power consumption LED lamps with the electrical and/or electronic systems of the complete vehicle, including trailers. In most cases the reduced power consumption is beneficial by imposing less demands on the entire electrical system. For certain functions some electrical systems rely on a set power consumption for monitoring whether, for example, a trailer is connected.

Electromagnetic Compatibility (EMC)

This LED lamp in an electronic device. The electrical circuits contain components that suppress possible interference, both emission as well as susceptibility, to the limits prescribed in UNECE Vehicle Regulation No. 10.

To avoid false signals or interference, it is standard practice that sensitive instrumentation such as ABS and Tachometers etc. are provided with direct earths.

Protection against damage due to voltage spikes

This LED lamp is protected against damage from positive voltage spikes caused by events such as load dump conditions up to severity level 3 of ISO 7637-2 and contains a Transient Voltage Suppressor (TVS) designed to withstand a pulse of up to 5000 Watts.

The lamp is protected against reverse polarity connection and negative voltage spikes of up to 1000 volts.

Electric Welding

Electric Welding may damage the LED lamps. For LED lamps, HELLA recommends the negative connection to be wired isolated from the vehicle chassis. If the lamp uses the chassis as the earth return it is recommended that this earth return is disconnected during electric welding.

FIT AND FORGET - BY DESIGN

Congratulations, the product you have selected comes from **HELLA** - a world leader in LED lighting design.



Following the launch of the first LED automotive signal lamps in 1990, **HELLA** Design and Innovation continues to set new standards. **HELLA** innovative solutions have been incorporated into millions of lamps, engineered and tested to the most stringent standards, to suit the most demanding environmental conditions.

The cornerstone to the success of our products is our no compromise **Fit and Forget - by Design** philosophy which is incorporated into every step of the product life cycle.

In a world consuming finite resources at an ever faster rate, **Fit and Forget - by Design** is the right environmental choice that also makes perfect economic sense to customers that consider the total life cycle Cost of Ownership.

For general comments about HELLA's products please contact us on E-mail at techfeedback@hella.co.nz